





OPERATOR'S MANUAL





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Belmont Medical Technologies

The Belmont[®] Rapid Infuser RI-2

Operator's Manual

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It is essential that you read and understand this manual before operating the system.

INTRODUCTION

The **Belmont**[®] **Rapid Infuser RI-2**, warms blood, colloid, and crystalloid to physiologic temperature at user-set rates from 10 to 750 milliliters per minute (mL/min) with 1000 mL/min as an option. 2.5 and 5.0 mL/min (150 and 300 mL/hr) are also available to keep the venous line open.

The system monitors temperature, line pressure, and air in the fluid path to ensure safe operation and alarms at all unsafe conditions. A hardware override circuit prevents unsafe operation in case of system computer failure. A screen displays flow rate, total fluid infused, temperature, line pressure, alarm and status messages and proper procedures to proceed safely after an alarm situation. Keys appropriate to a particular point in the operation are displayed on the touch screen.

A battery backup allows for mobile transport of the patient. During battery operation, fluid warming is disabled while pump operation and safety monitoring remain active. The builtin rechargeable battery automatically charges whenever the system is connected to line power.

NOTE: Federal law (USA) restricts this device to sale by or on the order of a physician.

User Environment

The operating environment for the Belmont[®] Rapid Infuser RI-2 is general operation in hospital or alternate care environments. The Belmont[®] Rapid Infuser RI-2 will be subject to the temperature, humidity, and pressure typical of a health care environment. Sources of shock, drop, and vibration are also those typically found in a health care environment. The Belmont[®] Rapid Infuser RI-2 is intended to be used by trained healthcare professionals.

INDICATIONS FOR USE

- Infusion of crystalloid, colloid, or blood product, including packed red blood cells, as volume replacement for patients suffering from blood loss due to trauma or surgery.
- Infusion of warmed fluid to re-warm patients after surgery or for hypothermia.
- Infusion of warmed fluid for irrigation in urology procedures.

Chapter 1: System Overview

CONTRAINDICATIONS

The Belmont[®] Rapid Infuser RI-2 is designed to provide warmed blood and fluids from 2.5 mL/min to 1000 mL/min and should not be used where rapid infusion is medically contraindicated.

- mLmLThe system should not be used to warm platelets, cryo-precipitates, or granulocyte suspensions or unprocessed / non-anticoagulated blood products.
- This system is not intended for drug administration.
- Calcium containing solutions (ex. Lactated Ringer's solution), dextrose in water, and hypotonic sodium chloride solutions should not be added to blood components. Use only anticoagulated blood products.

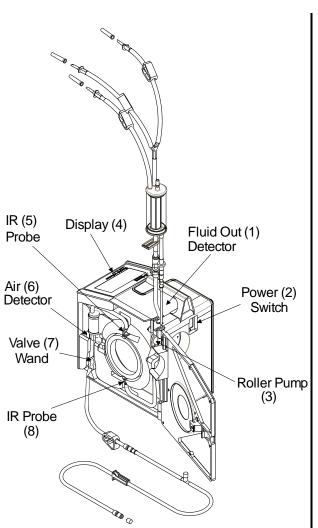
OVERVIEW OF THE BELMONT[®] RAPID INFUSER RI-2

The complete system consists of the Belmont[®] Rapid Infuser RI-2 **Control System**, which can be mounted on an IV pole, and the **Disposable Set**. **The Belmont[®] Rapid Infuser RI-2 can be used** <u>only</u> with the supplied disposables. A large volume 3-liter reservoir is available as an optional accessory for convenience in cases involving very large infusion volumes, see page 15.

The **Disposable Set** is preassembled and has a sterile fluid path. It is intended for single patient use only.

Disclaimer: the IV pole is not required for use; it is not considered a critical-detachable component and ordering an IV pole from Belmont is optional.

Major Components of the Control System:



System Diagram Showing Main Components

- 1. Fluid Out Detector detects and alarms at an out of fluid situation.
- 2. Power Switch turns system power on and off.
- 3. Roller Pump is designed for pumping accuracy and reliability.
- 4. Display and control panel show status and alarm messages with touch keys at the bottom of the screen.
- 5. IR Temperature Probe (Output Probe) monitors output fluid temperature as it exits the Heat Exchanger.
- 6. Air Detector detects air in the line. If air is detected the valve wand is closed immediately to prevent air into the patient. Pumping and heating stop, alarm sounds and "Air Detection" message is displayed on screen.
- 7. Valve wand closes off the recirculation line when the system is in the infusion mode and closes off the infusion line when the system is in the recirculation mode. It immediately closes the infusion line to the patient when an error condition occurs which may require user intervention.
- 8. IR Temperature Probe (Input Probe) monitors input fluid temperature as it enters the Heat Exchanger.

CONTROL PANEL: DISPLAY AND KEYS

The control panel consists of the touch screen display, which incorporates a bright graphical display with touch pad keys. The display shows status and alarm messages at the top and middle and contains the touch keys at the bottom.

CONTROL PANEL SUMMARY

Status Display:

- Flow Rate in mL/min (The Belmont[®] Rapid Infuser RI-2 displays both the user Set Flow Rate and the Actual Flow Rate)
- Volume Infused
- Infusate Temperature in °C
- Pressure in the Fluid Line in mmHg
- Bolus Volume (when infusion of a
 - fixed bolus of fluid is desired).
- **Function Keys:** The keys that control all system functions are displayed on the screen. The screen is changed each time a function key is pressed. Only keys that are relevant to the desired function are presented. The active key is highlighted.

There are three (3) different levels of sensitivity: Fast, Medium, and Slow. The key sensitivity is set at the factory to medium but can be adjusted by the operator in SERVICE MODE.

See Chapter 4, page 37 for 'Key Rate' sensitivity setup.

Alarm Display: Graphical alarm messages indicating where errors have occurred and suggested operator action.

INTRODUCTION

This chapter explains the procedure for setting up and initiating safe and effective operation of the **Belmont**[®] **Rapid Infuser RI-2**. To change screens' language, select language at start-up or go to Chapter 4 "LANGUAGE SETUP" to setup your preferred language.



- Use a dedicated circuit breaker to avoid risk of supply interruption and for proper function of The Belmont Rapid Infuser RI-2. The Belmont draws maximum current under normal operating conditions and should be the only device operating on the circuit breaker.
- Do not use with pressure infusers or "bag squeezers". The system pump provides adequate pressure to infuse fluid.
- Do not use this product in the presence of flammable anesthetics.
- Do not use this product in an Oxygen rich environment.
- Do not use this product in the presence of Nitrous Oxide.
- The Belmont Rapid Infuser RI-2 should not be left unattended while in operation.
- Disposable set is for single patient use only. Do not reuse.
- Inspect and make certain that the patient line is completely primed and free of air. Any air bubbles after the valve wand in the patient line must be removed before the procedure can safely continue.
- Once the door is opened, all safety features of the system may be bypassed. Clamp off the patient line to ensure that air is not allowed to enter the patient prior to opening the door to the RI-2.
- WARNING: Do not infuse blood that is in the disposable set when over temperature condition occurs. Red cells that have been subjected to high temperature may not be safe to infuse.
- Do not access SERVICE mode to adjust settings while the instrument is connected to patient.
- Excessive or prolonged recirculation may damage red blood cells by exposing them repeatedly to the rollers inside the pump head.
- Practice standard precautions when handling blood products. Treat all blood as if it were infected and clean up all spills immediately.
- Medical Electrical Equipment needs special precautions regarding EMC and needs to be installed and put into service according to the Electromagnetic Compatibility (EMC) information provided in the accompanying documents.
- Portable and Mobile RF Communications Equipment can affect Medical Electrical Equipment.



• If an IV pole is used, check that the system is securely clamped to the IV pole and will not tip over.

- Do not pressurize the reservoir.
- Do not apply a vacuum to the reservoir.
- Ensure the tubing and the reservoir and the interlock block is not bent, kinked, or pulled too tight.
- Immediately wipe any spills from the device.
- Prime the main system with solutions compatible with blood products. Do not prime with blood or blood products.
- A dedicated intravenous access site should be used for infusing blood components and solutions compatible with blood per AABB guidelines.
- Replace reservoir chamber or disposable set if the filter becomes clogged. If it becomes occluded the fluid sensor will activate, an audible alarm will sound, a message "Fluid Out, Check inlet tubing and Filter. Add more fluid" will appear and the pump will stop.
- Excessive or prolonged recirculation may damage red blood cells by exposing them repeatedly to the rollers inside the pump head.
- Battery operation should be used only briefly or at very low flow rates because there is no heating.
- With fluid in the disposable set and the system not powered on, keep the patient line clamped closed when opening the door to prevent uncontrolled fluid flow.
- Do not infuse blood that is in the disposable set when over temperature condition occurs. Red cells that have been subjected to high temperature may not be safe to infuse.
- Turn the system OFF and unplug the power cord before cleaning to avoid electric shock.

Compatible Fluids

Solution	Description	Compatible?
Anticoagulated whole blood that is		
processed & washed through a cell		YES
saver device		
FFP	Fresh Frozen Plasma	YES
RBCs	Red Blood Cells	YES
NS	0.9% NaCl	YES
Albumin 5%		YES
Hydroxyethyl Starch (HES)	Hetastarch in 0.9% Saline	YES
Normosol	Electrolytes in H ₂ 0	YES
Plasma-Lyte A		YES
Colloids	This is a broad-spectrum term	
Sodium Bicarbonate Solutions		NO
1⁄2 NS	0.45% NaCl	NO
3% NS	3% NaCl	NO
Platelets	Should not be diluted, stick to tubing	NO
Cryoprecipitate	Should not be diluted	NO
Calcium containing Solutions	Са	NO
Lactated Ringer's Solution	K, Na, Cl, Ca, Lactate	NO
Ringer's Solution	K, Na, Cl, Ca, Lactate	NO
Hartmann's Solution	K, Na, Cl, Ca, Lactate	NO
Hextend	Hetastarch in Lactated Ringer's	NO
8% Amino Acids		NO
Intralipids 10%		NO
Intralipids 20%		NO
D5W	5% Dextrose in Water	NO
D10W	10% Dextrose in Water	NO
D20W	20% Dextrose in Water	NO
D50W	50% Dextrose in Water	NO
D5 ¼ NS	5% Dextrose 0.2% NaCl	NO
D5 1/2 NS	5% Dextrose 0.45% NaCl	NO
D5NS	5% Dextrose 0.9% NaCl	NO
D10NS	10% Dextrose 0.9% NaCl	NO
10% Dextran in 5% Dextrose		NO
10% Dextran 40 in 0.9% NS		NO
5% Alcohol in 5% Dextrose		NO
D5 LR	5% Dextrose in Lactated Ringer's	NO
D10 LR	10% Dextrose in Lactated Ringer's	NO
Glucose		NO

STEP-BY-STEP OPERATING PROCEDURES



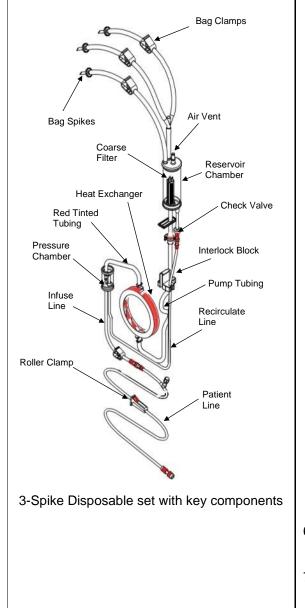
SET-UP	
 INSPECTING THE SYSTEM Power cord Reservoir Support Disposable Set Large Reservoir and holder, if needed 	Inspect the system to ensure that you have all necessary components. Ensure that circuit breaker is easily accessible to turn off in an emergency situation. Use only supplied power cord.
 IV POLE MOUNTING IV Pole: 5 wheel, maximum diameter 1 1/4" Install the Support Assembly 30" from the ground, if not already installed. Mount the Belmont[®] Rapid Infuser RI-2 on the IV Pole above the Support Assembly Install the Reservoir Support app. 9" above the top of the system 	RESERVOIR SUPPORT
DISCLAIMER: THE IV POLE IS NOT REQUIRED FOR USE; IT IS NOT CONSIDERED A CRITICAL- DETACHABLE COMPONENT AND ORDERING AN IV POLE FROM BELMONT IS OPTIONAL. CAUTION: If an IV Pole is used, check that the system is securely clamped to the IV pole and will not tip over	 Install the support assembly (support clamp and washer) approximately 30" from the ground. While holding clamp closed, loosen the screw to open up the clamp. Install clamp on the IV pole, holding clamp close and tighten screw using the supplied 3/16 Allen wrench. Optional: Snap the plastic washer onto the IV pole above the support clamp. Not all IV Poles are supplied with the plastic washer as it is optional and does not affect functionality. Lift up on the "Pole Clamp Release Handle" to open. Mount the system onto the IV pole, above the support assembly, by pushing down on the pole clamp release handle. Check that the system is locked in place before proceeding. Clamp the reservoir support onto the IV pole approximately 9" above the Belmont® Rapid Infuser RI-2. Make certain that there is nothing obstructing the air vents at the bottom of the system.
Device Set-up without IV Pole	 Ensure all 4 feet are securely attached to the device Place device on a sturdy, flat surface that will not obstruct the fan guards. Ensure there is space to hang fluids bags above the reservoir to avoid kinked or twisted tubing.

INSTALLING THE DISPOSABLE SET

Store the disposable set, in the sealed original packaging, in a dry well-ventilated area free from exposure to chemical vapors.

It is recommended to load and prime the disposable set just prior to the procedure.

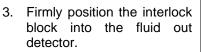
WARNING: The disposable set is for single patient use only. Do not reuse.







- 1. Snap reservoir chamber into the reservoir support clamp.
- Open the door. Insert heat exchanger with red arrow pointing up (Red tinted tubing to red stripe on unit.)



 Guide the curved piece of pump tubing (Blue tinted tubing) over the pump head. Check that the thinner recirculate line is in the grove to the right.

Do not kink or twist the tubing

5. Place the pressure chamber into the pressure chamber well. Firmly insert the wider infuse line into the air detector and to the left of valve wand.

> Do not apply excessive pressure to the pressure transducer. The pressure transducer can be damaged with excessive force. Do not use the system if the pressure transducer is damaged.

- 6. Place the thinner recirculate line to the right of the air detector, and to the right of the valve wand.
- 7. Close and latch the door. Make certain the pump tubing is not caught. Connect the patient line.



- Install large reservoir holder
- Install large reservoir

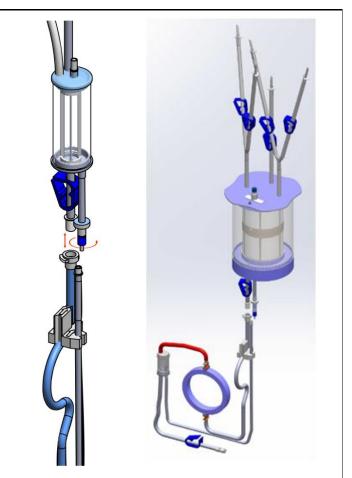


CAUTION:

Do not pressurize the reservoir

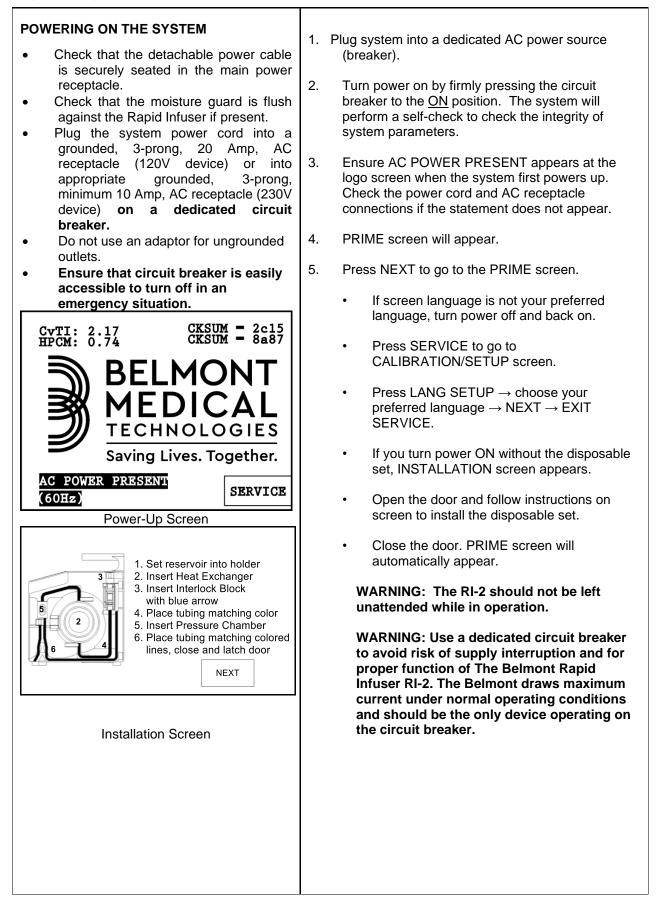
Do not apply a vacuum to the reservoir

Ensure the tubing between the reservoir and the interlock block is not bent, kinked, or pulled too tight. Adjustment of the reservoir or reservoir holder may be needed.



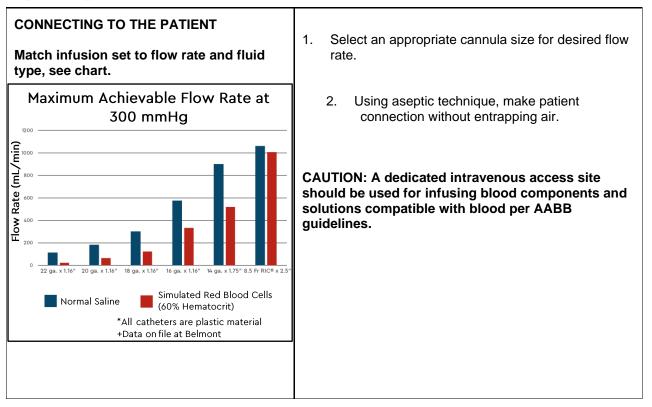
- 1. Using aseptic techniques, remove the reservoir chamber from the 3-Spike disposable set by disconnecting the luer connectors.
 - Disconnect the larger pump tubing by pressing in the luer lock tab and pulling out the connector.
 - Disconnect the thinner recirculate line by unscrewing the connector.
- 2. Attach the large reservoir holder onto the IV pole, if used, and place the reservoir into the holder.
- 3. Assemble the large reservoir using aseptic techniques by attaching the three fluid supply tails onto the top of the reservoir.
- 4. Connect the large reservoir to the fitting of the 3-Spike disposable set.
- 5. Adjust the reservoir holder to make sure that the two connection leads underneath the reservoir are not stretched or kinked.

Stretched or kinked connection leads can cause flow restrictions and frequent Fluid Out alarms.



INSTALLING FLUID BAG	1.	Hang fluid bag(s) on the IV pole, if used.
Install solution compatible with blood for the main system prime.	2.	Completely close bag clamps and remove the bag spike cap(s). Spike the fluid bag(s), piercing it fully to ensure that fluids flow freely.
CONNECT FLUID BAGS, UNCLAMP LINES AND PRESS PRIME TO BEGIN.	3.	Open bag clamps.
		• When hanging the fluid bag above the machine, the pump tubing that is seated in the fluid out detector should not be stretched. Stretching the pump tubing may cause false Fluid Out alarms.
Prime Screen		The recirculate line must not be kinked or restricted.
		The Belmont [®] Rapid Infuser RI-2, is not for use in warming platelets, cryo-precipitates, granulocyte suspensions, pharmaceutical agents, unprocessed whole blood.
		DO NOT combine any substances that contain calcium with blood products. This will cause clotting and occlusion of the unit and could cause overheating occurrence. Calcium-containing solutions, such as Lactated Ringer's solution, Hartmann's solution, dextrose in water, and hypotonic sodium chloride solutions, should not be added to blood components per AABB (American Association of Blood Banks). See the compatible fluids list on page 12.
		Caution: Prime the main system with solutions compatible with blood products. Do NOT prime with blood or blood products.

PRIMING THE DISPOSABLE AUTOMATIC STOP 100 ml to go STOP System Priming Screen CAUTION: Immediately wipe any spills from the device	 Press PRIME to recirculate 100 mL of fluid at 500 mL/min to remove air and fill the main system with fluid. The prime volume, 100 mL, countdown is displayed on the screen. Priming will stop automatically when countdown reaches 0 mL. SYSTEM PRIMED screen appears. If after 30 seconds the prime volume remains at 100 mL, the system will stop, alarm and instruct the user to unclamp the lines and resume prime. If prime has to be stopped, press STOP. The prime volume countdown will remain on the screen. Press RESUME PRIME to continue prime.
PRIMING THE PATIENT LINE SYSTEM PRIMED PREPARE PATIENT LINE. PRESS PT. LINE PRIME TO PUMP AT SOML/MIN OR PRESS AND HOLD TO PUMP AT 200ML/MIN. PT. LINE PTIME STOP STOP STOP Datient Line Primed Screen	 To remove air from the patient line. 2. Open the roller clamp and remove the luer cap from the patient line. 2. Press PT. LINE PRIME Press once, prime at 50 mL/min. Press and hold, prime at 200 mL/min. 2. Press STOP after no air remains in patient line. WARNING: Inspect and make certain that the patient line is completely primed and free of air. Any air bubbles after the valve wand in the patient line must be removed before the procedure can safely continue.



WHEN PT LINE PRIN STOP AND THEN IN	MED PRESS	 Press INFUSE to start infusing at 10 mL/min. Press "500 ML/MIN" key to infuse at 500 mL/min or adjust flow rate, as needed, by pressing INFUSE RATE ▲/INFUSE RATE ▼ key (increase/decrease by 10 mL/min).
	ed and Infuse Screen	Do not mix solutions containing calcium such as
SET = 500 <u>ml</u> RATE min ACTUAL = 500 <u>ml</u> RATE min	T = 37.3°C	Lactated Ringer's, or Hartmann's solution with citrated blood products. See the compatible fluids list on page 12.
VOL = 16.2 L INFUSE RATE ▲ 500 ml min RATE ▼ RATE	P = 125 mmHg BOLUS 200 ml RECIRC	Use only anticoagulated blood products.
Infuse	e Screen	Routinely check patient and system parameters on
SET = 500 <u>ml</u> RATE min		Disposable set should be replaced after 24 hours of use.
ACTUAL = 500 <u>ml</u> RATE min	T = 37.3°C	CAUTION: Replace reservoir chamber or disposable set if the filter becomes clogged. If it becomes
VOL = 16.2 L	P = 125 mmHg BOLUS	occluded, the Fluid Out sensor will activate, an audible alarm will sound, and a message saying "Fluid Out, Check inlet tubing and Filter. Add more
RATE ▲ 500 <u>ml</u> INFUSE RATE RATE	200 ml STOP RECIRC	fluid" will appear, and the pump will stop.
Infuse	e Screen	

	L o speed to keep line e user-set pressure	The pressure limit is set at the factory to the maximum limit of 300 mmHg. Limit can be changed, see Chapter 4, page 37. While the system is under pressure control, the system displays "Infusing-Pressure Control. Press Set Rate to
SET = 500 <u>ml</u> RATE min	Infusing-Pressure Control Press Set Rate to match Actual Rate	match Actual Rate" message, pressure status line flashes and a tone beeps at 10 second interval.
ACTUAL = 140 <u>ml</u> RATE min	T = 37.3°C	Pressure control may be automatically initiated due mainly to the small orifice of the infusion set or any occlusions in the line.
VOL = 16.2 L	P = 298 mmHg	
INFUSE RATE ▲ 500 <u>ml</u> min	BOLUS 200 ml	To eliminate the pressure control, press SET RATE key to match the actual rate that the system is able to maintain without alarming or use a properly sized
INFUSE RATE RATE ▼	RECIRC	cannula for the desired flow rate and fluid type. See chart to match infusion set to flow rate and fluid
Pressure Co	ontrol Screen	type, page 19.
AUTOMATIC AIR PURGING		After every 500 mL of fluid infused, the system automatically purges air from the system by closing the
SET = 500 <u>ml</u> RATE min	REMOVING AIR 🕀	infusion line and opening the recirculation line for a few seconds.
ACTUAL = 500 <u>ml</u> RATE min	T = 37.3°C	The recirculate rate is temporarily set to 500 mL/min, if the flow rate is at or below 500 mL/min, and at the actual flow rate, if the flow rate is above 500 mL/min.
VOL = 16.2 L	P = 125 mmHg	The RATE status line displays REMOVING AIR during
INFUSE RATE ▲ 500 ml	BOLUS 200 ml	this process. The volume readout (VOL) remains unchanged during automatic air purging and resumes
INFUSE RATE RATE ▼	RECIRC	counting when infusion resumes.
Automatic Air I	Purging Screen	When infusion resumes, the system returns to the previously set rate.

OLUS INFUSION (INFUSE A FIXED OLUME)	Deliver fixed volume, factory set to 200 mL, at a rate of 200 mL/min.
SET RATE= 200 ml minINFUSINGACTUAL = 200 ml RATET = 37.3°CBOL = 200 mlP = 125 mmHINFUSE 	 mL/min RATE key. Bolus volume can be changed in the Parameters Set-Up screen (Chapter 4, page 37) or by pressing and holding the BOLUS key in the Infuse screen. The new bolus volume will appear in the VOL (volume) status line with the prefix of BOL (bolus). Releasing the Bolus key will start the infusion
ECIRCULATION	Recirculate fluid, warm, and remove air in the main system at a preset rate of 200 mL/min. Recirculation automatically stops and beeps after 5 minutes.
SET = 200 <u>ml</u> RATE min	D
ACTUAL = 200 <u>ml</u> RATE min T = 37.3°C	Caution: Excessive or prolonged recirculation may damage red blood cells by exposing them repeatedly to the rollers inside the pump head.
VOL = 16.2 L P = 125 mmH	
INFUSE RATE ▲ 500 ml INFUSE RATE ▼ RATE RATE RECIRC STO	P
Recirculation Screen	
ТОР	Temporarily halts pumping and heating. Status display continues to be active.

BATTERY OPERATIO	N	1 Droop DECIDC key to prohect fluid in the recenceir
SET = 50 <u>ml</u> RATE min	INFUSING	1. Press RECIRC key to preheat fluid in the reservoir chamber.
ACTUAL = 50 <u>ml</u> RATE min	BATTERY NO HEATING	2. Unplug the system from the wall outlet. The status line that displays temperature will be flashing BATTERY NO HEATING to indicate the system is
VOL = 16.2 L	P = 125 mmHg	now in battery mode, the maximum flow rate is 50 mL/min, and heating is suspended.
INFUSE RATE ▲ 50 <u>ml</u> INFUSE RATE	BOLUS 200 ml RECIRC	3. Adjust the flow rate by pressing INFUSE RATE ▲ or INFUSE RATE ▼ or press 50 ML/MIN to immediately set the infuse rate to the maximum
RATE V		rate of 50 mL/min.
CAUTION: Battery ope only briefly or at very there is no heating.		
LOW BATTERY		LOW BATTERY
$\frac{\text{SET}}{\text{RATE}} = 50 \frac{\text{ml}}{\text{min}}$	INFUSING	When the battery runs low, the system will display BATTERY LOW message and a tone will occur every 10 seconds. The system should be plugged into an AC outlet to continue operation and charge the battery.
$\frac{\text{ACTUAL}}{\text{RATE}} = 50 \frac{\text{ml}}{\text{min}}$ $\text{VOL} = 5075 \text{ ml}$	NO HEATING P = 122 mmHg	The normal recharge time is 8 hours.
INFUSE RATE ▲ 50 ml infuse RATE ▼ RATE	BOLUS 100ml RECIRC	
ACCIDENTAL POWE	ROFF	
SET = 0 <u>ml</u> RATE min		If the circuit breaker was turned to the OFF position while the system is pumping, the system will stop pumping,
ACTUAL = 0 <u>ml</u> RATE min	T = 37.3°C	and alarm. This message is to protect the system from being accidentally powered down during a procedure.
VOL = 16.2 L	P = 125 mmHg	To power off the system, press POWER OFF key, on screen.
PLEASE STOP THE BEFORE TURNIN POWER OFF. TUR CIRCUIT BREAKER E	G THE OFF	To continue with the procedure, turn the circuit breaker back to the ON position and resume operation.
Accidental Po	wer Off Screen	

END OF PROCEDURE	1. If the pump is on, press STOP.
	2. Clamp off the patient line and bag spikes.
CAUTION: With fluid in the disposable set and the system not powered on, keep the patient	3. Turn the system OFF, using the circuit breaker.
line clamped closed when opening the door to prevent uncontrolled fluid flow.	 Open the door and remove the disposable set from the system. Practice standard hospital policy when handling and disposing the bio-hazardous materials.
	5. Follow the cleaning procedures outlined in Chapter 4, pages 38 - 41 to clean and disinfect the system.
SYSTEM ERROR	
	1. Close the blue pinch clamp to close the patient line clamp.
In the event the system is not operational during a procedure and troubleshooting does not resolve the issue, the device should be disconnected from the patient and fluid should	2. Follow the steps outlined above under END OF PROCEDURE.
be infused manually with alternate equipment or gravity.	 If needed, continue infusion using alternate device(s). Follow all applicable Instructions For Use for alternate devices.
WARNING: Once the door is opened, all safety features of the system may be bypassed. Clamp off the patient line to ensure that air is not allowed to enter the patient prior to opening the door to the RI-2.	 Report any incidents to Belmont Medical Technologies.

INTRODUCTION

This chapter describes possible causes for alarm messages with suggestions for corrective actions. When the Belmont[®] Rapid Infuser RI-2 recognizes a situation that is compromising effective infusing, it immediately stops pumping and heating, and moves the valve wand into the recirculate position. It then displays an alarm message, provides instructions for corrective measure, and sounds an audible alarm. The device operator should be standing in front of the device when there is an alarm condition so that they can properly read the display.

This audible operational alarm consists of a series of ten beeps that repeat every 2.5 seconds. The green light to the top-right of the display will also turn red to signal a high-priority alarm condition. To mute an alarm and return to normal operation, select the MUTE key on the alarm message screen and follow the on-screen instructions. When the MUTE key has been pressed, the key will appear to be highlighted on the display screen and the mute symbol below will appear. The alarm conditions will persist until the alarm condition is resolved.



All alarms are considered high-priority technical alarms except for the Battery Low message. During a battery low alarm, no visual alarm will appear as noted below and has a different audible alert, a beep every ten seconds.

INFORMATION SIGNALS

DISPLAYED MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
LOW BATTERY	Battery voltage is too low	 Plug the system into an AC outlet to continue operation and recharge the battery. Allow at least 8 hours to fully charge the battery. If LOW BATTERY displayed while the system is connected to AC power, one of the components may be defective. Service machine. If battery is completely discharged, turn the AC power OFF, plug the system into an AC outlet to recharge the battery. Wait for at least 30 seconds before turning the system ON.
Infusing-Pressure Control. Press Set Rate to match Actual Rate	Set Rate differs from Actual Rate due to high pressures generated in line	Press SET RATE to bring Set Rate into range with the Actual Rate to decrease the in-line pressure.

OPERATIONAL ALARMS

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
AIR DETECTION	Air in the line.	Open the door to silence the alarm.
AIR DETECTION, OPEN THE DOOR, TO CLEAR TRAPPED AIR REINSERT TUBING AND CLOSE THE DOOR. MUTE AIR Detection Alarm Message Screen PRESS REPRIME TO CLEAR. REPRIME STOP Reprime Screen	Tubing in the air detection sensor is not seated firmly in the detector. Leak in the disposable. Air detector sensor dirty. Air detector electronics defective.	Check for air bubbles and possible leaks. Squeeze the tubing directly below air detector to clear any trapped air out of the sensor. There should be no trapped air remaining within the air detector. Check the air detector and make certain that it is clean and nothing is obstructing the sensor. Reseat the tubing in the air detector and make certain that it is seated firmly in the sensor. Press REPRIME to reprime main system. If the system does not complete the reprime because the filter in the reservoir chamber or the disposable set and reprime. The system will resume infusion upon completion of the reprime. Power off and service the machine if error persists.
DOOR OPEN CLOSE THE DOOR PLEASE HOLD TO OPEN VALVE MUTE Door Open Alarm Screen	The door is open. No magnet in the door latch.	Close the door to silence the alarm and resume. Check magnet in the door latch. If the door is opened while the system is pumping, the system will immediately stop heating and pumping. The valve moves to the recirculate position and an audible alarm sounds.

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
FLUID OUT FLUID OUT. CHECK INLET TUBING AND FILTER. ADD MORE FLUID MUTE REPRIME Fluid Out Alarm Screen	Out of fluid. Bag clamps not fully opened or fully spiked. Tubing in the Fluid out sensor is not seated firmly in the detector, or tubing is stretched or pulls away from the sensor, due to vacuum in the	Press MUTE to silence the Alarm. If out of fluid, add additional fluid and press REPRIME. Open bag clamp or fully spike the bag. Reseat the tubing in the fluid out detector and make certain that it is seated firmly in the sensor.
FLUID OUT. CHECK INLET TUBING AND FILTER. ADD MORE FLUID 100 ML TO GO MUTE STOP Fluid Out Message after Pressing REPRIME Screen	line. Clogged air vent filter or coarse blood filter. Reservoir or recirculate line is obstructed. Detector electronics defective.	during reprime, the air vent filter, on top of the reservoir chamber, may be clogged. In this case, pierce the fluid bag(s) with <u>bag spikes</u> and fully open <u>clamps</u> to allow the air in the reservoir chamber to escape into fluid bag(s) and allow fluid to fill the reservoir chamber. High amounts of particulates in the blood may clog the coarse blood filter in the reservoir chamber. Replace reservoir chamber or disposable if it is clogged.

Power off and service the machine if

error persists.

Chapter 3: Alarms and Troubleshooting Guide	

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
HIGH PRESSURE	Patient line is blocked.	Make certain that the flow path is not blocked.
HIGH PRESSURE DETECTED CHECK PATIENT LINE FOR BLOCKAGE.	Recirculate line is blocked.	Check that the recirculate line is not obstructed.
	Infusion site is not well placed.	Check that the infusion site is well placed and use the appropriate infusion set recommended in the
NEXT	The catheter bore size is too small.	guide, <u>Match the Infusion Set to Flow</u> <u>Rate and Fluid Type</u> on page 19.
HIGH PRESSURE DETECTED CHECK RECIRC LINE FOR	Pressure limit setting is set too low.	Increase pressure limit setting.
BLOCKAGE.		Press NEXT to silence the alarm and resume.
		Check functionality of the pressure transducer by gently pressing the transducer. Pressure reading on
High Pressure Alarm Screen		screen should change. If not, it is defective, service machine.
MISSING DISPOSABLE	No disposable set in the unit.	Properly install disposable.
* ** ** MISSING DISPOSABLE* ** **		Press NEXT to resume.
OPEN DOOR TO SILENCE ALARM. INSTALL THE DISPOSABLE. CLOSE THE DOOR.		
МИТЕ		
Missing Disposable Screen		

Chapter 3: Alarms and Troubleshooting Guide HEATING ALARMS

Heating alarms which may occur are:

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
SYSTEM ERROR #101 CHECK TEMPERATURE PROBES FOR BLOCKAGE. CLEAN WINDOWS. PRESS RETRY TO CONTINUE. SERVICE MACHINE IF ERROR PERSISTS.	Heater Fault Wet, dirty, or blocked disposable set windows. Wet, dirty, or blocked IR probe. IR probe failure. System was turned on without AC power present.	Check disposable set and flow path for occlusions. Make certain the windows on the disposable set and the IR probes are clean and dry. Clean surfaces with moistened soft cloth if necessary. Dry off surfaces before continuing. Press RETRY to continue. If system was started without AC power present: turn device off. Plug device in. Power on the device and ensure the startup screen reads AC power present
		Power off and service machine if error persists.
SYSTEM ERROR #102 INFUSATE OVER TEMPERATURE. DISCARD DISPOSABLE AND BLOOD. RESTART SYSTEM WITH A NEW DISPOSABLE. SERVICE MACHINE IF ERROR PERSISTS.	Over Temperature Fluid supply is over the temperature limit Temperature probes are wet, dirty, or blocked. Restricted flow or out of fluid.	Check disposable set and flow path for occlusions. Make certain the windows on the disposable set and the IR probes are clean and dry. Clean surfaces with moistened soft cloth if necessary. Dry off surfaces before continuing. Make sure bag clamps are open and flow is unimpeded. Make sure that the filter is not clogged. Add more fluid, if fluid out. Clamp off the bag spikes and patient line and remove disposable. Power off and restart system with a new disposable. Service machine if the problem persists. WARNING: Do not infuse blood that is in the disposable set when over temperature condition occurs. Red cells that have been subjected to high temperature may not be safe to infuse.

HARDWARE ALARMS

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
SYSTEM ERROR #201 POWER OFF AND RESTART. SERVICE MACHINE IF ERROR PERSISTS.	Air detector failure	Power off and restart. Service machine if error persists.
SYSTEM ERROR #202 POWER OFF AND RESTART. SERVICE MACHINE IF ERROR PERSISTS.	Fluid out detector failure	Power off and restart. Service machine if error persists.
SYSTEM ERROR #203 PRESS RETRY TO CONTINUE. SERVICE MACHINE IF ERROR PERSISTS.	Heater Fault Excessive AC power line noise or internal failure	Press RETRY to try again. Power off and restart. Service machine if error persists.
SYSTEM ERROR #204 POWER OFF AND RESTART. SERVICE MACHINE IF ERROR PERSISTS.	Heater Feedback Fault Heater power feedback sense coil open. Power feedback circuit malfunction.	Power off and restart. Service machine if error persists.
SYSTEM ERROR #205 PRESS RETRY TO CONTINUE. SERVICE MACHINE IF ERROR PERSISTS.	Heater hardware fault	Press RETRY to try again. Power off and restart. Service machine if error persists.
SYSTEM ERROR #206 CHECK FOR BLOCKED AIR INTAKE. WAIT FOR THE SYSEM TO COOL. SERVICE MACHINE IF ERROR PERSISTS.	Power driver module overheating	Make certain that the fan air vents at the bottom of the machine are not blocked. Wait for unit to correct problem. Display will return to Infuse screen when the error clears. Press MUTE to silence the alarm. Power off and restart. Service machine if error persists.
SYSTEM ERROR #207 CHECK PUMP FOR BLOCKAGE. PRESS RETRY TO CONTINUE. SERVICE MACHINE IF ERROR PERSISTS.	Pump failure Pump tubing is installed incorrectly Pump speed feedback encoder failure. Pump runs out of control or not at all.	Check that pump tubing is seated on the pump head correctly. Check that pump turns freely and the pump head is clean. Press Retry to try again. Power off and restart. Service machine if error persists.

ALARM MESSAGE	POSSIBLE CONDITION	OPERATOR ACTION
SYSTEM ERROR #208 CHECK VALVE FOR BLOCKAGE. POWER OFF AND RESTART. SERVICE MACHINE IF ERROR PERSISTS.	Valve failure Valve position sensor malfunction	Check that the valve is not blocked. Power off and restart. Service machine if error persists. CAUTION: Keep the patient line clamped closed when opening the door to prevent uncontrolled fluid flow.
SYSTEM ERROR #209 CHECK FOR BLOCKED AIR INTAKE. WAIT FOR THE SYSEM TO COOL. SERVICE MACHINE IF ERROR PERSISTS.	Board overheating Printed Circuit Board overheating	Make certain that the fan air vents at the bottom of the machine are not blocked. Wait for unit to correct problem. Display will return to Infuse screen when the error clears. Press MUTE to silence the alarm. Power off and restart. Service machine if error persists.
SYSTEM ERROR #210 POWER OFF AND RESTART. SERVICE MACHINE IF ERROR PERSISTS.	Internal computer malfunction	Power off and restart. Service machine if error persists. CAUTION: Keep the patient line clamped closed when opening the door to prevent uncontrolled fluid flow.

TROUBLESHOOTING OTHER OPERATIONAL DIFFICULTIES

Problems may occur that are outside the surveillance system due to improper setup, faulty accessory equipment, or internal failure of a component. Table below describes several of these potential problems, the alarm that might be generated (if any), and the corrective actions to take.

PROBLEM	POSSIBLE CONDITION	OPERATOR ACTION
Battery No Heating	Power cord not plugged in AC power	Plug into AC receptacle; check power cord connection. Keep the system plugged in to charge the battery.
Dim display	Display brightness in Setup Routine has been turned down to the lowest brightness setting.	Increase display brightness in System Setup, Chapter 4, page 37.
Flow rate is slowing down or will not go at the set rate	The system is keeping the pressure in the line under the Pressure Limit by reducing the infusion rate.	Check and remove kinks or obstructions in the tubing. Use the appropriate infusion set recommended in the guide, <u>Match the</u> <u>Infusion Set to Flow Rate and Fluid Type</u> , Chapter 2, page 19. Increase flow by increasing the Pressure Limit. Change the Pressure Limit in Calibration/Setup to a higher limit (maximum Pressure Limit is 300 mmHg), Chapter 4, page 37.
Keypad does not accept input	The keypad is being continually depressed. Keypad failure	Release the keypad and the constant beep will cease. If the alarm persists, power off and service machine.
Keypad is too sensitive or not responsive	Keypad sensitivity in Setup Routine has been set at Fast or Slow.	Reset keypad sensitivity in System Setup, Chapter 4, page 37.
No message, beep tone	Power switch not completely depressed, or membrane switch failed.	Depress power switch completely. If problem persists, replace the membrane switch.
No power or battery run time is too short	Power cord not plugged into AC power. Batteries discharged in DC operation.	Change AC power source; check power cord connections. Recharge internal battery by connecting the power cord to the AC line. If the battery run time is less than ½ hour after a full 8 hour charge, call service to replace the rechargeable battery.

PROBLEM	POSSIBLE CONDITION	OPERATOR ACTION
Power off immediately after switch to ON.	IGBT's on Driver 'A' and 'B' shorted.	If the problem persists, power off and service machine.
System turns on for 2-3 seconds, then turn off automatically	EPROM is not seated in the socket properly.	Service machine.
Pump is running too loud	Roller pump is hitting the door or pump tubing is not properly installed.	 Open the door and reinsert the pump tubing.
		2. Check to make sure that there is no blood or debris around the door hinges causing the door to lift up resulting in the roller pump hitting the door hub.
System does not heat to physiological temperature	Windows on the disposable or IR sensor is wet or dirty.	Examine the windows on the disposable set for wetness or contaminants.
	Power module is not calibrated properly.	Clean IR sensor window with soft cloth and alcohol if necessary.
	Power module malfunction or temperature probes are out of calibration.	The input temperature is too low and the flow rate is too high.
		Service machine if problem persists.
System does not prime	See Fluid Out in Alarm Message of this chapter	Check the reservoir or recirculate line and make certain that it is not obstructed, the fluid bags are fully spiked, and clamps are open. The pump tubing should not be stretched too taut and it must be firmly seated within the sensor.
		See Fluid Out in Alarm Message of this chapter
Unable to calibrate temperature probes	Temp probe malfunction	Check the temperature of fluid and make certain it is correct.
	Incorrect fluid temperature used for calibration.	If problem persists, service machine.
Unable to turn the system off	One of the components on Daughter Board failed.	Service machine.

Chapter 3: Alarms and Troubleshooting Guide

INTRODUCTION

The Belmont[®] Rapid Infuser RI-2, requires minimal service and care. Preventive maintenance should be performed regularly to optimize performance and reduce the likelihood of downtime. Listed below are routine maintenance (as needed), periodic maintenance (at least once a year), and parameters setting. The instrument does not need regular calibration.

WARNING!

Practice standard precautions when handling blood products. Treat all blood as if it were infected and clean up all spills immediately.

WARNING!

Do not access hardware verification while the instrument is connected to patient.

CAUTION:

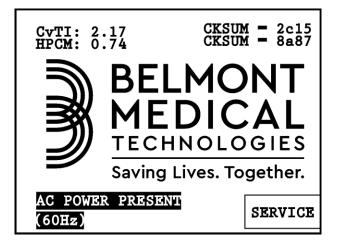
Turn the system to OFF and unplug the power cord before cleaning to avoid electric shock.

CAUTION:

Immediately wipe any spills from device.

Chapter 4: Parameters Setting and Preventative Maintenance

SYSTEM SETUP



Pressing the SERVICE key accesses the SERVICE mode. This key appears on the BELMONT logo screen only at system powered-up. This screen remains active for 4.5 seconds before the system enters the PRIME mode.

When in SERVICE mode, the system displays the time, date, bolus setting, pressure limit setting, whether system is connected to AC power or is operating from its battery, the last used wall power frequency, the total amount of time and volume of fluid the system has pumped over its operational lifetime.

CALIBRATION/SET-UP TIME 14:43 DATE 08-26-22 BOLUS 100m1 PRESS LIMIT 300mmHg AC POWER PRESENT (60HZ) PUMP 239 HOURS INFUSE 840 L								
		DATE TIME	DISPLAY BRIGHT	LANG. SETUP				
	TEMP	PRESS	POWER	FAST				
	CAL	CAL	CAL	KEYRATE				
	PRESS	HARD-	SETUP	EXIT				
	LIMIT	WARE	BOLUS	SERVICE				

Changes in system setup can be made to:

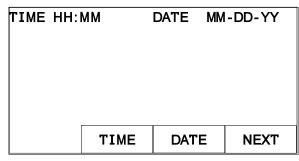
- 1. Date and time
- 2. Display brightness
- 3. Language Setup
- 4. Key Rate
- 5. Bolus delivery volume
- 6. Pressure limits for High Pressure Alarm

Parameter Setup changes are performed in Service mode.

Chapter 4: Parameters Setting and Preventative Maintenance

1. Date/Time

Press DATE TIME in the CALIBRATION/SET-UP screen to set the time and date. Press either the TIME or DATE key.



Screen after pressing DATE TIME key

A numerical keypad will be displayed. Enter the appropriate time or date information. Enter the appropriate time in 24-hour clock format (i.e. 1:00 PM = 13:00). CANCEL will erase the entered value and return to the previous Date Time screen. Press UPDATE to save the new value and return to the previous DATE TIME key screen. **Press NEXT to return to the Calibration/Set-Up screen.**

DATE	MM	-DD-YY		
1		2	3	
4		5	6	
7		8	9	CANCEL
		0		UPDATE

Screen after pressing DATE

TIME HH:MM						
1	2	3				
4	5	6				
7	8	9	CANCEL			
	0		UPDATE			

Screen after pressing TIME

2. Display Brightness

There are four (4) levels of display brightness. Press DISPLAY BRIGHT to change the present level of brightness to the next level.

3. Language Setup

Press this key to set screens to your preferred language.

4. Key Rate

The key rate sets up the sensitivity of the touch keys. There are three different levels of sensitivity; FAST, MEDIUM and SLOW. The current level of sensitivity is indicated on the key itself. The FAST setting requires the least amount of time for a key to respond. The MEDIUM setting requires more time and the SLOW key requires the most time and makes the touch keys least sensitive. **The key sensitivity is set at factory to Medium**.

Note that this key changes the <u>time</u> required to depress a key for stroke to be recognized. The pressure required is not affected.

5. Bolus Volume

The bolus volume can be set from 100 to 1000 mL and can be changed from 100, 200, 400, 500, and 1000 mL each time SETUP BOLUS key is pressed. The current bolus volume is indicated at the BOLUS status line in the Calibration/Setup screen. The bolus volume is also displayed within the BOLUS key in the Infuse screen (see Chapter 2 under Main Infuse screen).

6. **Pressure Limit**

The user can set the maximum allowable in-line pressure. The possible setting ranges from 100 to 300 mmHg. The current pressure limit value is displayed on the PRESS LIMIT status line on the Calibration/Set-Up screen. Press and hold the key to change the limit in increments of 50 mmHg. During infusion, the system keeps the pressure in the line under the pressure limit by reducing the infusion rate as the in-line pressure approaches the pressure limit. The pressure limit is automatically reset to 300 mmHg each time that the system is powered on.

SERVICE AND PREVENTIVE MAINTENANCE SCHEDULE

Schedule 1

To be performed by either the Clinical User or a Biomedical Technician (BMET).

	Routine Maintenance	Before or After Each Use	Every Month
1.	Clean and/or Disinfect Exterior, if necessary.	•	
2.	Clean Fluid Out and In-Line Air Detector.	•	
3.	Check the Power Cord.	•	
4.	Clean Temperature Probes	•	
5.	Check/Clean the Fan Guard.		•

Schedule 2

To be performed by either a BMET or other qualified service personnel.

		Inter	val
	Required Test/Verification	Every 6 Months	Every Year
1.	Perform Visual Inspection.	•	
2.	Perform System Operational Check-Out, including the Audible Alarm Test.	•	
3.	Check the System Seal.	•	
4.	Check Instrument Door and Ceramic Disk.	•	
5.	Check Rubber Feet.	•	
6.	Check the battery for rated voltage and check battery run time. Replace batteries when operating time is marginal or after 3 years.	•	
7.	Perform Electrical Safety Test.		•
8.	Hardware Verification.		•
9.	Clean Pump Head		•

ROUTINE MAINTENANCE

1. Clean and/or Disinfect Exterior

Clean the outside surfaces of the system and inside the door after each use.

Note: Avoid the use of acetone or other solvents that might damage the surface. Do not spray cleaning liquids into or onto the air vents at the bottom of the system. Do not use any cleaners that contain quaternary ammonium compounds, these ingredients attack the polycarbonate plastics used in the machine.

- a. Turn the pump to OFF and unplug the power cord.
- b. Wipe the surface with a cloth moistened with water or isopropyl alcohol.
- c. To remove dried blood and disinfect the pump, clean them with hydrogen peroxide or a mild bleach solution and dry.
- d. Also clean around the door hinges, making sure the door is pushed all the way down inside the hinges.
- e. Do not spray cleaning liquids into or onto the air vents at the bottom of the system.

2. Fluid Out and In-Line Air Detectors

a. Keep the fluid out and air detectors clean and dry. If they become dirty or wet, clean with a moistened Q-tip and dry. Air detector surfaces are delicate. Use care when carrying out this procedure.

3. Power Cord

Inspect the power cord along its length and connectors for cuts and breaks. Replace power cord if damaged.

4. Temperature Probes

Keep the probe sensors clean and dry. If they become dirty or wet, clean with a moistened Q-tip and dry. Use care not to damage the sensor surface.



5. Fan Guards

Inspect the fan guards, on the bottom of the unit, for debris that might impede air flow. Remove guards by unscrewing the 4 retaining screws and clean, if necessary. Make certain the guards are not damaged. Let the fan guards dry before reinstalling.

TESTING THE SYSTEM AND OPERATIONAL CHECK-OUT

The device should be serviced periodically, in accordance to schedule 1 and 2, by a qualified technician.

Material Required:

- Rapid Infuser Disposable Set, REF 903-00006
- Bio-Tek Safety Analyzer or equivalent
- Saline or other crystalloid for testing
- 2 liters of 35° 42°C fluid
- Manometer (2 mmHg resolution)
- Pressure source
- Thermometer with thermocouple (0.1°C resolution)
- Graduated cylinders (ASTM Class B accuracy)
- Timer
- Tachometer (optional)

1. Visual Inspection

- a. Door Open/Right Hand Side:
 - i. Check that air and fluid out detectors are clean.
 - ii. Check that all the plastic push pins on the door are in-place.
 - iii. Check that the valve pincher set screw is tight.
 - iv. Check that there are no cracks in the ferrite on either the door or the righthand side.
 - v. Check that the pressure transducer diaphragm has no tears or rips.
 - vi. Check that each pump roller spins freely. If not, remove and clean.
 - vii. Check that the door is pushed all the way down and there is no dried blood or fluid inside or around the hinges.
- b. Back:
 - i. Check that the AC connector (IEC connector) is clean. If there is some saline residue, clean.
- c. Verify Latch/Unlatch Mechanism:
 - i. Check the rubber pads on the pole clamp assembly. If they feel slick/polished, clean and scrub with isopropyl alcohol.
 - ii. Mount and un-mount the system on an IV pole, verify that the latch and unlatch work properly and the system will not move down the pole unexpectedly.

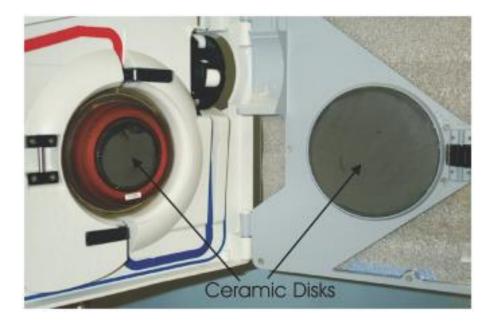
2. Seals

Inspect the seal around the unit to make certain it is in good condition. Also check the seal around the touch screen and ceramic disks. Use Dow Corning 732 multipurpose RTV sealant or equivalent if needed to maintain fluid resistance.

3. Instrument Door and Ceramic Disks

The instrument door must fit properly for the system to operate correctly. The platen part of the roller pump is located on the door. The platen must line up properly with the pump.

- a. Check hinges for blood build-up, clean any dried blood from hinge area. Be sure that door is seated completely down on the hinges.
- b. Check plastic rivets and door integrity. Make sure that the door frame is not bent. Replace, if bent.
- c. Inspect the ceramic disks on the door and in the center of the unit for cracks. Return to manufacturer for replacement if they are damaged.



4. Rubber Feet

Inspect the rubber feet on the bottom of the unit for cracked or missing rubber feet. Replace if necessary.

5. System Operational Check-Out

- a. Install Disposable set.
- b. Turn power switch ON. Wait for PRIME screen to appear.
- c. Close bag clamps. Hang and spike fluid bag.
- d. Open bag clamp(s). Press PRIME to prime the system (circulate 100 mL of fluid at 500 mL/min.) Prime volume (100 mL) countdown is displayed on screen. Stop automatically when countdown reaches 0 mL.
- e. Press PT. LINE PRIME once to pump at 50 mL/min or press and hold to pump at 200 mL/min. Press STOP when line is free of air bubbles.
- f. Press INFUSE to start infusion at 10 mL/min. Press INFUSE RATE ▲ ▼ to change flow rate.

- g. Increase flow rate to 500 mL/min and verify that the output temperature, on the display, is $37.5^{\circ} \pm 1^{\circ}$ C.
- h. Unplug power cord from AC outlet. Verify that the system automatically switches to battery when AC is disconnected. BATTERY NO HEATING message displays to indicate the system is now in battery mode and heating is suspended.
- i. Connect back to AC power and verify the operation is uninterrupted. Adjust the flow rate by pressing INFUSE RATE $\blacktriangle \nabla$.
- j. Infuse until the fluid bag is empty, verify that the system stops pumping and sounds an audible alarm with 'FLUID OUT' message displays on screen.

6. Battery Run Time Test

- a. Prior to performing the battery run test, plug the system into an AC wall outlet for at least 8 hours to fully charge the batteries.
- b. Follow directions in Step 2, a-g. Infuse at 50 mL/min. Start the timer.
- c. The system should run for at least 30 minutes with fully charged battery. If not, replace the batteries.

7. Electrical Safety Test - Leakage Current

Equipment required: Fluke Safety Analyzer, Model 505 or equivalent 2 Liters of room temperature saline

Setup: Plug the Belmont[®] Rapid Infuser RI-2 into AC outlet on the panel of the Safety Analyzer.

CAUTION:

Before applying voltage to Safety Analyzer, make sure input line voltage is correct for the **VOLTAGE OF UNIT UNDER TEST**.

a. Earth Leakage Currents:

- i. Plug the Safety Analyzer into an appropriate power source, turn Analyzer power ON. Turn the Belmont[®] Rapid Infuser RI-2 power switch to OFF.
- ii. Switch selector on Analyzer to CHASSIS or LEAKAGE (μA). Connect a single red lead to the SINGLE LEAD input jack and attach large clamp to equipotential ground terminal on the Belmont[®] Rapid Infuser RI-2.
- iii. Record the leakage current displayed for each of the following conditions, with Neutral switch in NORM position. Tests should be performed in the following order.

Polarity - NORM; Ground – NORM Polarity - REVERSE; Ground – NORM Polarity - REVERSE; Ground – OPEN Polarity - NORM; Ground - OPEN

- iv. Repeat the first two (Normal Polarity and Reverse Polarity Grounded) with Neutral switch in OPEN position.
- v. Install the disposable set and prime with saline and proceed to the Infuse screen. Press STOP to set the pump at 0 mL/min, not heating or pumping.
- vi. Repeat iii & iv with the Belmont[®] Rapid Infuser RI-2 in ON mode (power switch ON, infuse screen displayed, not pumping or heating).
- vii. Repeat iii & iv with the Belmont[®] Rapid Infuser RI-2 infusing and heating at maximum rate.
- viii. All measurements should be <300 μA (for Domestic unit) and <500 μA (for 230 V unit).

b. Patient Leakage Current:

- i Install the disposable set and prime with saline and proceed to the Infuse screen.
- ii. Attach 12 to 16-gauge stainless steel cannula or hypodermic needle tip to the end of patient line and attach the Safety Analyzer large clamp to the cannula or needle tip.
- iii. Prime the Belmont[®] Rapid Infuser RI-2 with saline. Make sure that the entire patient line including the cannula has been primed.
- iv. Repeat a.iii, and a.iv with the Belmont[®] Rapid Infuser RI-2 in the STANDBY (ON) and pumping at 750 mL/min modes.
- v. Maximum leakage allowable is as follows:

With NORMAL NEUTRAL

Normal Polarity - Grounded (10 µA)

Reverse Polarity - Grounded (10 µA)

Reverse Polarity - Not Grounded (50 µA)

Normal Polarity - Not Grounded (50 µA)

With OPEN NEUTRAL (Note: the system automatically switches to battery at 50 mL/min.)

Normal Polarity - Grounded (50 µA)

Reverse Polarity - Grounded (50 µA)

8. Hardware Verification

Install and prime the disposable set before beginning the Hardware Verification process.

Hardware mode verifies:

- a. Valve operation
- b. Fluid Out and Air Detectors
- c. Battery voltage
- d. Flow Rate (Pump speed)
- e. Input and Output Temperature Probes including "Over Temperature" alarm test
- f. Pressure sensor

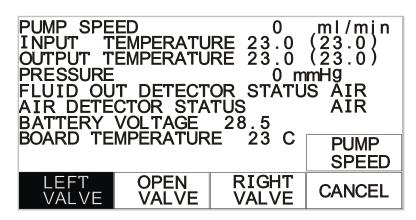
A password is required to access the SERVICE screen, to ensure that this mode is not accessed accidentally.

Press the SERVICE key, at power-up, to access the Calibration/Set-up screen. This screen remains active for 4.5 seconds before the system enters the Prime mode screen.

- Press HARDWARE from the Calibration/Set-Up screen.
- Enter the Password 013192.

I	CALIBRATION/SET-UP TIME 14:43 DATE 08-26-22 BOLUS 100ml PRESS LIMIT 300mmHg AC POWER PRESENT (60HZ) PUMP 239 HOURS INFUSE 840 L					
		DATE TIME	DISPLAY BRIGHT	LANG. SETUP		
	TEMP CAL	PRESS CAL	POWER CAL	FAST KEYRATE		
	PRESS LIMIT	HARD- WARE	SETUP BOLUS	EXIT SERVICE		

Calibration/Setup Screen



Hardware Status Screen

Status Line	Reading
Pump Speed	0, 10, 100, 500, 750, and an optional 1000 mL/min
Input Temperature	Temperature in ^o C, probe ambient reference in parentheses
Output Temperature	Temperature in ^o C, probe ambient reference in parentheses
Pressure	Pressure in mmHg
Fluid Out Detector Status	Air or Fluid
Air Detector Status	Air or Fluid
Battery Voltage	Battery charge level in volts
Board Temperature	Temperature of the circuit board inside the case.

Function Key	Action
PUMP SPEED	Change pump speed.
LEFT VALVE	Move the valve to the left or recirculate position.
OPEN VALVE	Move the valve to the middle or load position.
RIGHT VALVE	Move the valve to the right or infuse position.
CANCEL	Exit Hardware status and return to the Calibration/Set-Up screen.

Hardware Verification:

a. Valve

- i. Press LEFT VALVE, confirm that the valve wand (valve pincher) moves to the left.
- ii. Press OPEN VALVE, confirm that valve wand moves to the middle position.
- iii. Press RIGHT VALVE, confirm that the valve wand moves to the right. Leave the valve in the LEFT VALVE position before continuing to the next step.

b. Fluid Out and Air Detectors

- i. Confirm that the Fluid Out Detector and the Air Detector status lines display FLUID when the system is primed, and no air is in the detectors.
- ii. Open the door and pull out the tubing from the detectors. Close the door and confirm that the status line display AIR when the tubing is removed from the sensor.

c. Battery Voltage

Unplug the unit from the wall outlet. 'Battery voltage' displayed in HARDWARE screen, should be approximately 24 volts. If not, recharge the battery for at least 8 hours and recheck. Plug the unit back into the wall outlet.

d. Flow Rate

The flow rate can be verified by measuring the flow using a graduated cylinder and timer or by using a tachometer. Choose the method that best serves your setup.

Directly measure the flow:

- i. Make certain the patient line and entire disposable is fully primed before measuring. Set the pump speed to 10 mL/min. Press RIGHT VALVE to set the valve into the infuse position and fill the patient line. Use a graduated cylinder to measure flow at the patient line for ten minutes and verify the average flow rate over that period. The volume collected should be 100 ± 25 mL for an averaged flow rate of 10 ± 2.5 mL/min.
- ii. Press PUMP SPEED again to change the pump speed to 100 mL/min and measure the flow with a graduated cylinder for one minute. The accepted tolerance is 100 ± 10 mL/min.
- iii. Press once more to change speed to 500 mL/min and repeat the measurement. The accepted tolerance is 500 ± 50 mL/min.
- iv. Press once more to change speed to 750 mL/min and repeat the measurement. The accepted tolerance is 750 ± 75 mL/min.
- v. For 1000 mL/min option, press once more to change speed to 1000 mL/min and repeat the measurement. The accepted tolerance is 1000 ± 100 mL/min.

e. Input and Output Temperature Probes and "Over Temperature" Alarm

Prepare at least 2 liters of 37º - 43ºC fluid

- i.Connect the fluid supply to the disposable. Remove the patient line from the luer connector. Insert the thermocouple approximately 2" into the connector previously connected to the patient line.
- ii. Press the RIGHT VALVE key to set the valve to the infuse position. Open the fluid supply and set the pump speed to 500 mL/min.
- iii. Let the temperature stabilize, wait at least 2 minutes. The INPUT TEMPERATURE and OUTPUT TEMPERATURE value readings (the values not between the parentheses) should be within (2°C).
- iv.Compare the numbers displayed, on screen, to the thermocouple reading. The accepted tolerance is 1°C for fluid temperature between 30°C to 40°C and 2°C outside this range.
- v.Press PUMP SPEED to set the pump speed back to 0 mL/min.
- vi.Press CANCEL to return to the Calibration/Set-Up screen.
- vii.Press EXIT SERVICE to return to PRIME screen.
- viii.Prime the unit and the patient line with room temperature water.

Prepare at least 2 liters of 43° – 45°C fluid.

- ix.Connect this fluid supply to the disposable. Infuse at 500 mL/min.
- x.Compare the numbers displayed, on screen, to the thermocouple reading. The alarm sounds when the screen reads between 42° 42.5°C.
- xi.Record the temperature when the "Over Temperature" alarm occurs. The accepted tolerance of the temperature between the thermocouple and on the screen should be within 1°C to 2°C of each other.

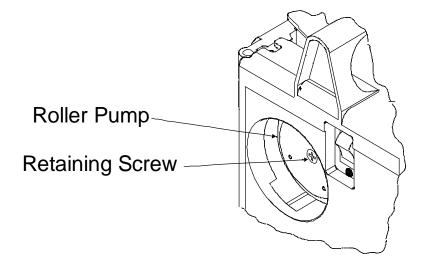
f. Pressure Transducer

WARNING!

Do not apply excessive pressure to the pressure chamber or pressure transducer. The pressure transducer is a precision electromechanical device and can be damaged with excessive force. Do not use the system if the pressure transducer is damaged.

- i. Inspect the pressure transducer for damage. Make certain the surface of the transducer is not cut or punctured. The pressure transducer must be replaced if the surface is damaged.
- ii. Make certain the pressure chamber is properly installed (see Chapter 2: Installing the Disposable) and the flow path is not blocked.
- iii. Make certain the fluid is warm (37° 42°C). The pressure chamber of the disposable is less compliant when it is at room temperature. <u>Verification must</u> <u>be performed with a warm disposable.</u> If the fluid is not warm, go to the Main Infuse screen and warm the fluid and disposable by pressing the RECIRC key (Chapter 2: Main Operating Screen: Recirculating Mode). Let the fluid recirculated for at least two minutes in AC power before returning to the Hardware mode for verification.
- iv. In the Hardware mode: close the door, the bag clamps and block the air vent on top of the reservoir chamber. Disconnect the patient line and connect the pressure source to the luer fitting at the patient line port of the disposable set and apply pressure while monitoring the amount of pressure with a manometer.
- v. Verify the accuracy of the pressure transducer. Apply 300 mmHg into the disposable. The pressure status line should read 300 mmHg (± 50 mmHg). Repeat the same pressure verification for 200 and 100 mmHg.

9. Clean the Pump Head



The pump head can be removed and cleaned if needed.

- a. Turn the pump OFF and unplug the power cord from the wall.
- b. Unscrew the retaining screw that holds the pump head.
- c. Remove the pump head and clean with water and soap. Hydrogen peroxide or a mild bleach solution can be used to disinfect.
- d. Let pump head dry before replacing and make certain the pump head is securely fastened with the retaining screw.
- e. If the pump head squeaks, spray the roller with Silicone spray (Heavy Duty Pure Silicone.)

CHECKLIST

RI-2 S/N:	Tested By:	Date:

Equipment Used:	Safety Analyzer S/N:	Cal Due Date:
	Pressure Source S/N:	Cal Due Date:
	Thermometer S/N:	Cal Due Date:
	Tachometer S/N:	Cal Due Date:

			Results	
1.	Vis	ual Inspection:		
	a.	Right Hand Side		√ if OK
	b.	Back		
	C.	Latch/Unlatch		
2.	Ор	erational Check-Out		
	d.	PRIME		
	e.	PT. LINE PRIME		
	f.	INFUSE ▲ ▼		√ if OK
	g.	Output Temperature @ 500 mL/min		
	h.	AC to DC switch over		
	i.	DC to AC switch		
	j.	FLUID OUT audible alarm		-
3.	Bat	tery Run Time test		>30 min.
4.	Ele	ctrical Safety Check (See attached Results Sheet)		
	a.	Earth Leakage Current		√ if OK
	b.	Patient Leakage Current		
5.	Har	dware verification:		
	a.	Valve Operation		$\sqrt{10}$ if OK
	b.	Fluid Out and Air Detectors		$\sqrt{10}$ if OK
	C.	Battery Voltage		approx. 24 V
	d.	Flow Rate		$\sqrt{10}$ if OK
	e.	Input and Output Temperature Probes		$\sqrt{10}$ if OK
		Temp. when "Over Temp" alarm: On screen		42º to 42.5ºC
		Thermocouple		1º to 2ºC of screen
	f.	Pressure Sensor		$\sqrt{10}$ if OK
6.	Cle	an Pump Head		if done

Electrical Safety Test - Leakage Current Results Sheet

a. <u>Earth Leakage Currents</u> (all measurements are in µA)

	Polarity - N; Ground - N	Polarity - R; Ground - N	Polarity - R; Ground - O	Polarity - N; Ground - O
Unit in OFF				
Neutral - NORM				
Neutral - OPEN				
Unit in ON, not pumping				
 Neutral - NORM 				
 Neutral - OPEN 				
Unit in ON, infusing @ 750 mL/min.				
Neutral - NORM				
Neutral - OPEN				

b. <u>Patient Leakage Currents (all measurements are in µA)</u>

	Polarity - N; Ground - N	Polarity - R; Ground - N	Polarity - R; Ground - O	Polarity - N; Ground - O
Unit in OFF				
Neutral - NORM				
Neutral - OPEN				
Unit in ON, not pumping				
Neutral - NORM				
Neutral - OPEN				
Unit in ON, infusing @ 750 mL/min.				
 Neutral - NORM 				
Neutral - OPEN				

ELECTROMAGNETIC COMPATIBILITY

WARNING!

Medical Electrical Equipment needs special precautions regarding EMC and needs to be installed and put into service according to the Electromagnetic Compatibility [EMC] information provided in the accompanying documents.

WARNING!

Portable and Mobile RF Communications Equipment can affect Medical Electrical Equipment.

NOTE: The EMC tables and other guidelines that are included in the Operators Manual provide information to the customer or user that is essential in determining the suitability of the Equipment or System for the Electromagnetic Environment of use, and in managing the Electromagnetic Environment of use to permit the Equipment or System to perform its intended use without disturbing other Equipment and Systems or non-medical electrical equipment.

Table 201 Guidance and Manufacturer's Declaration – Emissions All Equipment and Systems					
	The Belmont[®] Rapid Infuser RI-2 is intended for use in the electromagnetic environment specified below. The customer or user of the Belmont[®] Rapid Infuser RI-2 should assure that it is used in such an environment.				
Emissions Test Compliance Electromagnetic Enforcement – guidance					
RF Emissions Group 1, Class A The Belmont® Rapid Infuser RI-2 uses RF energy only for its internal function. Therefore, its RF emissions are very low and are not likely to cause any interference in nearby electronic equipment.					
Harmonics IEC Complies or Not Applicable Complies		Complies			
Flicker Complies or Not applicable Complies					

Table 202 Guidance and Manufacturer's Declaration—Immunity All Equipment and Systems						
The Belmont[®] Rapid Infuser RI-2 is intended for use in the electromagnetic environment specified below. The customer or user of the Belmont[®] Rapid Infuser RI-2 should assure that it is used in such an environment.						
Immunity Test	IEC 60601 Test Level	Compliance Level	Electromagnetic Environment - Guidance			
Electrostatic Discharge (ESD) IEC 61000-4-2	±6kV contact ±8kV air	±6kV contact ±8kV air	Floors should be wood, concrete or ceramic tile. If floors are synthetic, the relative humidity should be at least 30%.			
Radiated RF IEC 61000-4-3	3 V/m	3 V/m	Radiated RF frequency is negligible at any single frequency			
Electrical Fast Transient/burst IEC 61000-4-4	±2kV on AC Mains	±2kV on AC Mains	Mains power quality should be that of a typical commercial or hospital environment.			
Surge IEC 61000-4-5	±1kV Differential ±2kV Common	±1kV Differential ±2kV Common	Mains power quality should be that of a typical commercial or hospital environment.			
Conducted RF IEC 61000-4-6	3 Vrms from 150 kHz to 80 MHz	V1 = 3 Vrms	If interference occurs, it may be necessary to position the Belmont [®] Rapid Infuser RI-2 further from sources of power frequency magnetic field.			
Power Frequency 50/60Hz Magnetic Field IEC 61000-4-8	3A/m	3A/m	Power frequency magnetic fields should be that of a typical location in a typical commercial or hospital environment.			
Voltage dips, short	>95% Dip for 0.5 Cycle	>95% Dip for 0.5 Cycle	Mains power quality should be that of a typical commercial or hospital			
interruptions and voltage	60% Dip for 5 Cycles	60% Dip for 5 Cycles	environment. If the user of the Belmont [®] Rapid Infuser RI-2 requires			
variations on power supply	30% Dip for 25 Cycles	30% Dip for 25 Cycles	continued operation during power mains interruptions, it is recommended			
input lines IEC 61000-4-11	>95% Dip for5 Seconds	>95% Dip for 5 Seconds	that the Belmont [®] Rapid Infuser RI-2 be powered from an uninterruptible power supply or battery.			

FUSE

The fuse on the AC/DC supply marked F1 is rated as 1.25A, 250V, fast acting, 5x20mm with interrupting rating (breaking capacity) of 35A@250VAC.

CALLING FOR SERVICE

USA: 855.397.4547 Worldwide: 1.978.663.0212

Prior to returning any product, please obtain a Return Materials Authorization (RMA) number.

Before calling, please have the serial number of the unit. The serial number is located on the label above the power receptacle.

Technical Specifications of the Belmont[®] Rapid Infuser RI-2

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DIMENSIONS	
Size	12.4" x 7.5" x 14.8" (315 mm x 191 mm x 376 mm)
Weight	28 lbs (12.7 Kg)
PORTABILITY	
Hand Carry	Handle on top of unit for easy transport
IV Pole Mount	IV pole mountable or free standing. I.V pole diameter range of pole mount: 1" - 1 1/4"
POWER AC	
AC Input Voltage	115-120 V ~ 20 amp dedicated or 230 V ~ 10 amp dedicated
Fuse	1.25A, 250V, Fast Acting, 5x20mm with interrupting rating (breaking capacity) of 35A@250VAC
Operating Frequency	50/60 Hz
Maximum Power	1440 VA
Line Isolation	1500 V to ground
Earth Leakage Current	< 300 µA (For Domestic unit) < 500 µA (For 230 V ~ unit)
Electrical Compliance	EN 60601-1, CSA/C22.2 - No. 601.1-M90
Circuit Breaker	15Amp, 125VAC/250VAC, 50/60 Hz
Power Cord	U.S.: 3 conductors, 14 AWG type SJT Cord with Hospital grade plug and moisture guard
	Outside U.S.: 3 x 1.5 mm ² International Harmonized Cordage with Hospital grade plug and moisture guard
BATTERY	
Туре	Rechargeable lead acidmL
Running Time	> 30 minutes at 50 mL/min. without heat
Recharge Time	8 hours

Chapter 5: Technical Specifications

ENVIRONMENT	
Operating Temperature	10ºC to 32ºC (50ºF to 90ºF)
Storage Temperature	-15°C to 40°C (5°F-104°F)
Relative Humidity	10% to 90%
Pressure	49-103 kPa

OPERATING PARAMETERS	
Flow Rate	 10 - 750 mL/min, with a 1000 mL/min as an option, in 10 mL/min steps plus 2.5 and 5.0 mL/min with fluids of viscosity 1 to 8 centipoise (Water and crystalloid fluids through packed red cells) Tolerance: ± 10% from 20 - 1000 mL/min ± 25% for 2.5, 5.0,10 mL/min
Output Temperature	Set to 37.5°C for flow ≥ 60 mL/min, to 39°C at 50 mL/min or lower. Tolerance: 1°C for fluid temperature between 30°C to 40°C and 2°C outside this range
Heating Capacity	Min. 1400 watts to fluid (20°C temperature rise at 1000 mL/min)
Line Pressure	0 - 300 mmHg, via pressure transducer
Operating Modes	 a) Load disposable set b) Prime system c) Prime patient line d) Infuse at operator controlled rate with warming e) Infuse fixed volume bolus with warming f) Stop system

Chapter 5: Technical Specifications

OPERATING PANEL	
Control Panel and Display	Splash proof touch screen display
Display Area	Diagonal screen 5.7" (14.5 cm)
Status Display	Flow rate (mL/min) Total volume infused (mL) Line pressure (mmHg) Output infusate temperature (°C) Bolus volume (mL) Alarm messages
Functional Keys	Keys are displayed appropriate to the particular point in operation
Character Display	Graphical Alarm Messages - display where errors have occurred

SAFETY AND MONITORING	
Infusate Temperature	Via infrared sensors at the input and output to the heat exchanger.
Line Pressure	A pressure transducer monitors the in line pressure. If the pressure reaches the threshold set by the user, the pump will slow down until pressure falls below the threshold. If the in-line pressure rises faster than 40 mmHg/mL or exceeds 400 mmHg, an alarm sounds, the "HIGH PRESSURE" message is displayed, the line to the patient is closed and pump comes to an immediate stop.
Air Detection	Two ultrasonic air detectors monitor air in the fluid path. The fluid detector is mounted closest the fluid bag. It sounds an alarm if there is no fluid entering the system. The other air detector checks for air in the fluid line before it enters the patient line. Out of Fluid criterion: Detect 0.8 mL air in input line
	Air detection criterion: Detect 0.1 mL air in fluid line
Valve Wand	Provides flow path to patient, or recirculation fluid path within the system. The recirculation path is used to prime the system and eliminate air after an air detection alarm. The recirculation path is activated at all alarm conditions.

Chapter 5: Technical Specifications

ALARM STATES AND	ALARM MESSAGES
CONTROLS	
Information Signal	LOW BATTERY
Operator Setting, User- correctable	MISSING DISPOSABLE DOOR OPEN FLUID OUT AIR DETECTION HIGH PRESSURE
Heating Alarms	SYSTEM ERROR #101 & 102
Hardware Alarms	SYSTEM ERROR #201, 202, 203, 204, 205, 206, 207, 208, 209 & 210
Audible Alarm Sound Pressure	61.6 dB at 1 m (45.1 dB ambient), high-priority per IEC 60601-1-8
Visual Alarms	Information Displayed on UI Status light above the UI

DISPOSABLE SETS	
3 Spike Disposable Set REF: 903-00006	Filter Size: 250 micron
3.0 Liter Reservoir REF: 903-00018	Filter Size: 160 micron
4.4 Liter Reservoir REF: 902-00034	Filter Size: 250 micron
Disposable Environment	
Storage Temperature	15°C to 30°C (59°F-86°F)
Relative Humidity	15% to 70%
Disposable Symbols and Definitions	
Symbol	Description
	DO NOT USE if package has been damaged or opened
STERILE EO	Sterilized Using Ethylene Oxide
2	Do not re-use/ Single use/ Use only once

Chapter 5: Technical Specifications

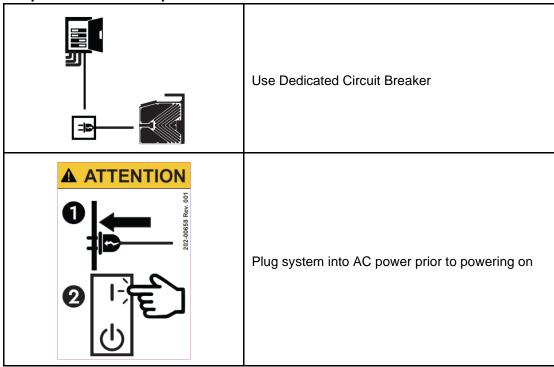
CE	Compliance to Medical Device Directive 93/42/EEC and 2011/65/EU
\triangle	Caution
30°C 86°F 59°F	Temperature Storage Range
15%	Humidity Storage Range
LOT	Batch Code
	Use-By date
	Manufactured By
EC REP	Authorized European Representative

CLASSIFICATIONS	
Type of Protection Against Electric Shock	Class I, or internally powered
Degree of Protection Against Electric Shock for applied part	CF defibrillator-proof at the end of patient line
Degree of Protection Against Harmful Ingress of Water	IPX2
Method of Sterilization	Ethylene Oxide. Disposable delivered sterile, with pyrogen-free flow path, for single use only
Degree of Safety in Presence of Flammable Anesthetics	Not suitable
Mode of Operation	Continuous
Medical Equipment	
Medical Device Directive:	Council Directive 93/42/EEC

Chapter 5: Technical Specifications

SYMBOLS AND DEFINITIONS	
Symbol	Description
CE	Compliance to Medical Device Directive 93/42/EEC and 2011/65/EU
\sim	Alternating current
↓	Equipotentiality
\bigcirc	OFF
	ON
\triangle	Caution
or 🚱	Consult accompanying documents / refer to manual
	Defibrillator-proof type CF equipment
IPX2	Protected against dripping water
SN	Serial Number
	Manufactured by
EC REP	Authorized European Representative
	Waste Electrical and Electronic Equipment

Chapter 5: Technical Specifications



Waste Electrical and Electronic Equipment (WEEE)

The crossed-out wheel bin symbol on the product, literature, or packaging reminds you that all electrical and electronic products, batteries, and accumulators must be taken to separate collection at the end of their working life. This requirement applies to the European Union and other locations where separate collection systems are available. To prevent possible harm to the environment or human health from uncontrolled waste disposal, please do not dispose of these products as unsorted municipal waste, but instead, hand in at an official collection point for recycling.